

IN THE CLAIMS

Please replace the claim listing with the following:

Claim 1 (currently amended): A method for synchronizing the motion sequences of at least one main pile and at least one auxiliary pile in a feeder or delivery device of a printing material processing machine, ~~the device having a drive for moving the main pile and a main pile controller associated with the drive, and having an additional drive for moving the auxiliary pile and an auxiliary pile controller associated with the additional drive~~, the method comprising:

moving the main pile using a drive and a main controller associated with the drive;

moving the auxiliary pile using an additional drive and an auxiliary pile controller associated with the additional drive; and

receiving a start signal at the auxiliary pile controller to move the auxiliary pile, the start signal being received from the main pile controller or from a further, higher-level machine controller, the start signal simultaneously initiating a movement of the main pile.

Claim 2 (currently amended): The method as recited in claim 1 wherein the moving of the main pile and the moving of the auxiliary pile include moving the main pile and the auxiliary pile ~~travel~~ a same distance within a same time using the main pile controller and the auxiliary pile controller.

Claim 3 (currently amended): The method as recited in claim 1 further comprising storing ~~wherein~~ at least one of a last-reached position of the auxiliary pile and a last-reached position of the main pile ~~is stored in~~ at least one of the main pile controller, ~~and/or in~~ the auxiliary pile controller and/or in the further, higher-level machine controller.

Claim 4 (currently amended): The method as recited in claim 3 further comprising moving at least one of the auxiliary and main piles as a function of ~~wherein~~ the at least one of a last-reached position of the auxiliary pile and a last-reached position of the main pile ~~defines a~~

~~stored position, future travel paths for the auxiliary and/or main pile being a function of the stored position.~~

Claim 5 (currently amended): The method as recited in claim 1 further comprising transmitting wherein a travel path of the main pile and/or a travel path of the auxiliary pile is transmitted as a setpoint value to the main pile controller and/or the auxiliary pile controllers, respectively.

Claim 6 (currently amended): The method as recited in claim 1 further comprising transmitting wherein the start signal is transmitted via a communication device between the auxiliary pile controller and the main pile controller.

Claim 7 (original): The method as recited in claim 6 further comprising compensating for delays occurring during signal transmission via the communication device.

Claim 8 (currently amended): The method as recited in claim 1 further comprising measuring disturbances and taking into account the disturbances wherein the auxiliary pile controller and/or the main pile controller and/or the higher level machine controller measure disturbances and to take the disturbances into account in the control of the drive and additional drive.

Claim 9 (canceled).

Claim 10 (original): The feeder or delivery device as recited in claim 11 9 wherein the device is part of a printing press or a folding machine.

Claim 11 (original): A feeder or delivery device of a printing material processing machine having synchronized motion sequences of at least one main pile and at least one auxiliary pile comprising:
a drive for moving the main pile;

a main pile controller associated with the drive;
an additional drive for moving the auxiliary pile; and
an auxiliary pile controller associated with the additional drive, the auxiliary pile controller receiving a start signal to move the auxiliary pile, the start signal being received from the main pile controller or from a further, higher-level machine controller, the start signal simultaneously initiating a movement of the main pile.